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Storage & Handling Instructions

Packaging Materials

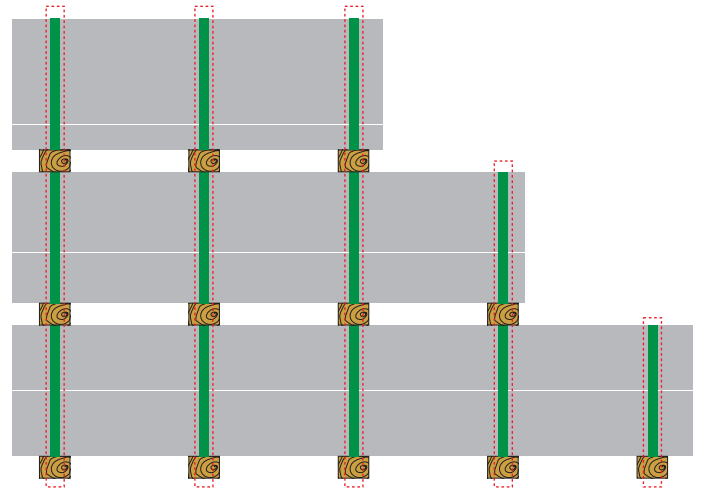
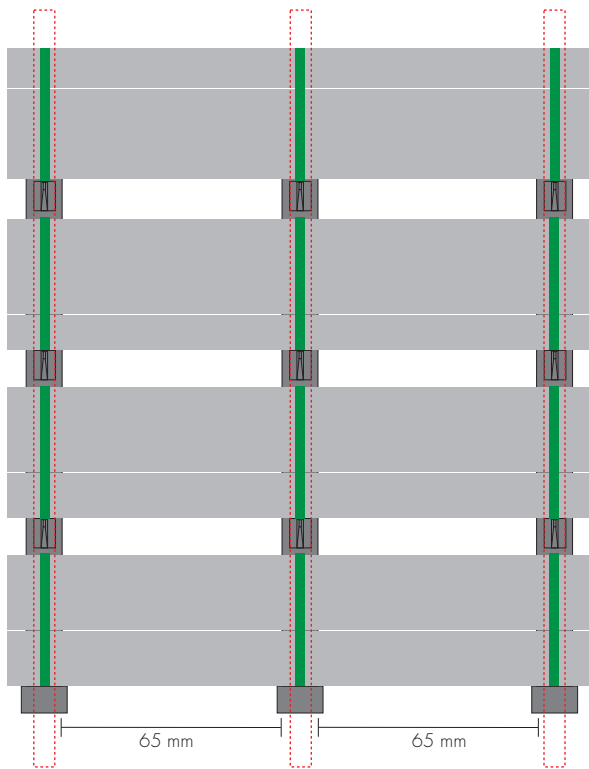
The packaging of UPM ProFi Deck products has been designed for protection during transportation and storage, whilst at the same time minimising the effect on the environment. The plywood base and top, as well as the timber bearers, the polyester (PET) strapping and the corner protectors made from UPM ProFi material can all be converted to energy through normal industrial incineration and / or disposed of by landfill. In both cases local regulations should be followed.

Each UPM ProFi Deck product pallets has a label, where the product information, such as pallet number, product name, colour, length and total running meters, are printed. The product name, production line, date and time are also printed into side of each ProFi Deck decking boards.

Package Dimensions

The following details indicate the usual pack dimensions and weights for standard packs.

UPM ProFi Deck Package details	Mill	Pack dimensions							Pieces per pack			Product Dimensions		
		Lengths m	Height (m - incl pallet)	Width m	Lin m	m ³	m ²	Kg	Total	High	Across	Thickness mm	Width mm	Weight Kg/lin m
Decking Boards	Bruchsal	3,00	0,44	1,05	252	1,06	38	630	84	12	7	28	150	2,5
		4,00	0,44	1,05	336	1,41	50	840	84	12	7			
		4,50	0,44	1,05	378	1,59	57	945	84	12	7			
		5,00	0,44	1,05	420	1,76	63	1050	84	12	7			
	Lahti	3,20	0,74	1,05	515	2,16	77	1288	161	23	7			
		4,00	0,74	1,05	644	2,70	97	1610	161	23	7			
		4,00	0,44	1,05	336	1,41	50	840	84	12	7			
Support Rail	Bruchsal/Lahti	4,00	0,3	1,08	360	0,86	21,6	612	90	5	18	40	60	1,7
Cover Strip	Lahti	3,20	0,2	0,53	154	0,12	10	108	48	6	8	12	66	0,7
	Bruchsal/Lahti	4,00	0,2	0,53	192	0,15	13	134	48	6	8			



Handling & Storing: Full Packs

Ground Storage: packs may be stored undercover or outside on a firm, clean and flat surface. A maximum of four packs (161 pieces per pack) or eight packs (84 pieces of pack) may be stored on top of each other. The bearers of each pack must be aligned to prevent pack and profile distortion. (see picture) Longer length packages should never be placed on top of shorter length packages.

Cantilever Racking Storage: Packs may be stored in cantilever racking systems that have been designed to support the weight. The distance between the support arms of the racking should be no wider than 80cm to prevent distortion to the pack and profiles.

Handling: The forks of side-loaders and fork lift trucks should be spaced at a minimum of 80cm. Care should be taken in handling the packs to avoid damage to the profile edges.

Handling & Storing Open Packs, Repackaged Sets & Loose Pieces

UPM ProFi is a flexible product: whenever possible it is recommended to transport and store UPM ProFi Deck in the original packs. Care should be taken when storing and handling loose pieces and open packs to ensure that there is enough support to avoid deformation and bending of the profiles: the recommended spacing for bearers is minimum 80cm.

Corner protectors should always be used when making up new packs of UPM ProFi Deck products to minimise the risk of damage to the edges.

